

**Garant**

**HSS boring bar AH.. SCLCR 95°, for indexable inserts CC.., right-hand, Shank  
Ø / insert size: 1216/06mm**



## Order data

|              |                |
|--------------|----------------|
| Order number | 260022 1216/06 |
| GTIN         | 4045197652041  |
| Item class   | 21T            |

## Technical description

|                                          |                   |
|------------------------------------------|-------------------|
| Neck width $L_4$                         | 12 mm             |
| Insert size                              | 6 mm              |
| Pack of insert screws                    | 269028 7          |
| Head length $L_1$                        | 50 mm             |
| suitable indexable insert                | CC.. 0602..       |
| Minimum pre-drill $\varnothing D_{\min}$ | 18 mm             |
| Centre offset $L_3$                      | 9 mm              |
| ISO code toolholder                      | AH1216M SCLCR/L06 |
| Overall length $L$                       | 150 mm            |
| Clamping height $L_2$                    | 15 mm             |
| Setting angle $\kappa$                   | 95 degrees        |
| Shank $\varnothing D_s$                  | 16 mm             |
| Standard                                 | Works standard    |
| Application type                         | right-hand        |
| Boring depth up to                       | 5×D               |
| Tool material                            | HSS               |

|                 |                               |
|-----------------|-------------------------------|
| Through-coolant | yes                           |
| Application     | Internal longitudinal turning |
| Type of product | Boring Bar                    |

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## Accessories

|                                                                                      |            |
|--------------------------------------------------------------------------------------|------------|
| Set of insert screws Type 7                                                          | 269028 7   |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8                             | 674248 TX8 |